

4EVERTM **PRODUCTS**

Custom Sign Frames. [SHIPPED TODAY.](#)

We are so glad that you are interested in our products! We have put together some information that we think will be helpful for customers looking to buy a 4Ever frame.

Please look through our frame buying guide and let us know if you have any questions.

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What you should know when placing a 4Ever Products custom frame order

Congratulations on deciding to place an order with 4Ever Products! Here are some questions our sales representative will ask you when you call to place the order for your frame:

- 1) What size panel will you be putting in the frame?** To be able to make the frame customized to fit your specific sign, you will be asked to provide the entire size of your panel. Because of the installation method of the panel, some visual space will be lost. If you have any questions about how much visual space is lost, feel free to ask!

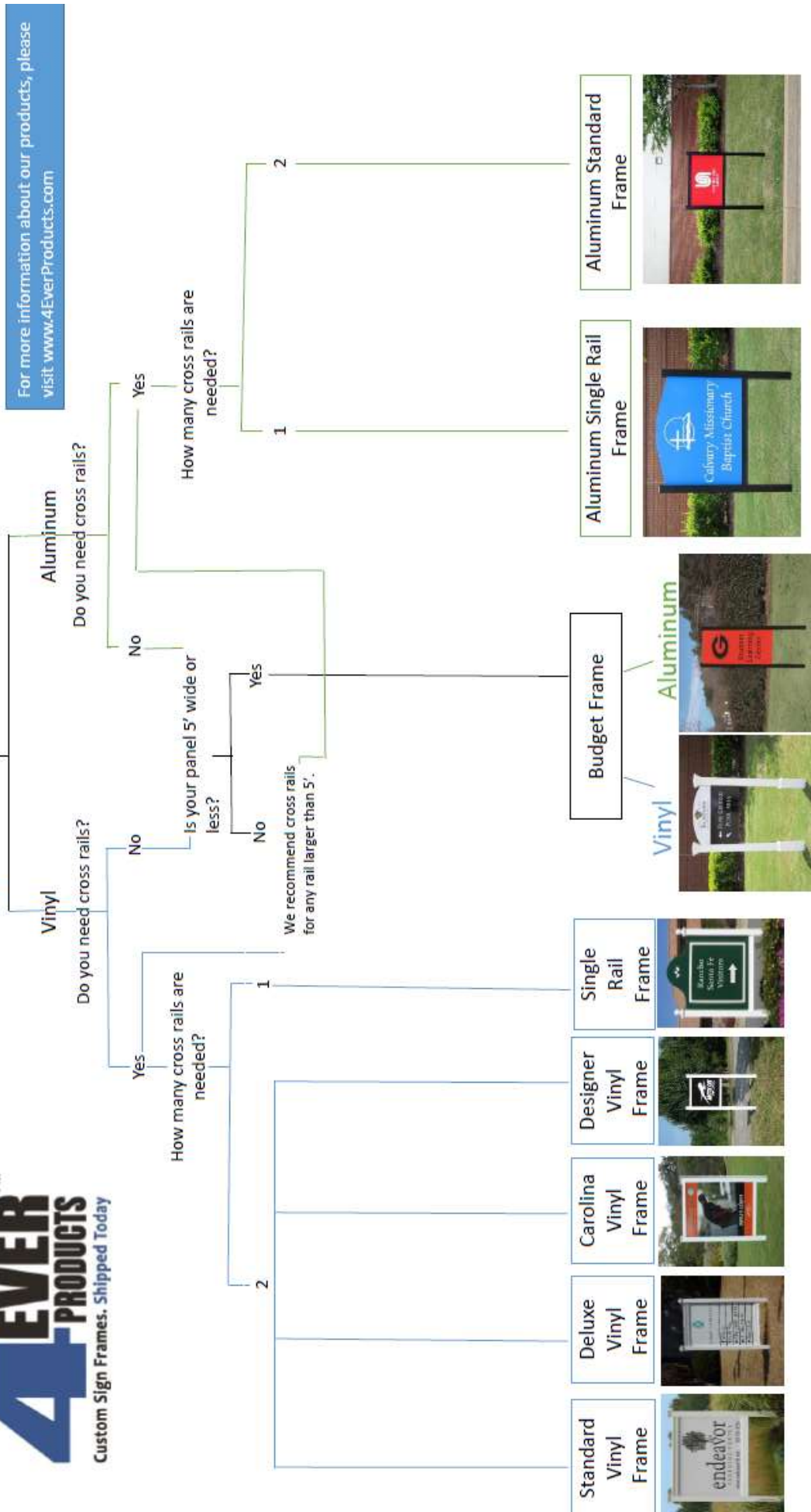
- 2) What style frame would you like?** We offer many different styles of frames, so feel free to take a look at our product catalog or visit our website (www.4everproducts.com) to decide which style frame best suites your needs. If you are unsure about which style you might like, our sales representatives can help guide you in the right direction.

- 3) How thick is your panel?** So that we may make your frame custom to your panel, we will need to know the thickness of your panel, in either inches or millimeters.

- 4) What style caps would you like?** For most of our frame styles the flat cap comes standard on the frame, however if you would like to upgrade to one of our deluxe cap styles we will be happy to assist you in doing so.

What Type of Frame Are You Looking For?

For more information about our products, please visit www.4EverProducts.com



- **Post Length**

Material	Size	Color	Length
Vinyl	3.5" square	White	Up to 8'
Vinyl	4" square	White or khaki	Up to 16'
Vinyl	5" square	white	Up to 8'
Aluminum	3" square	White or black	Up to 8'

Vinyl frames can go up to 10' in width and aluminum frames up to 8' in width. Anything over 8' in length has to ship Freight, even if it is just one frame.

- **Installation**

It is important to consider modes of installation when ordering your frame. Direct burial is our most highly recommended method. This requires for 2' of the posts to be buried with cement. However, depending on your local codes, the amount of post required to bury may be higher.

For the vinyl 4x4 posts, using wooden 4x4 treated posts are also a recommended form of installation. The vinyl post is able to act as a sleeve over the wooden post. With this type of installation, please allow about 12"-16" between the top of the wooden post and the bottom rail of the frame. This will allow for more "give" and less tension within the frame.

We also offer stakes for our 4x4 vinyl posts and 3x3 aluminum posts.

- Power Stake
 - Our Power stakes are used for frames with shorter posts and for the vinyl real estate posts. This stake goes 17" into the ground and 10" into the post.
- GroundBreaker Stake
 - Our GroundBreaker stakes are used for frames that are more temporary or will need to be moved. The stakes go 22" into the ground and 13" into the post.
- Aluminum Stake
 - Our aluminum stakes can also be called post extensions. They go 2' into the ground buried with cement and 2' into the post for stability.

- **Post Stiffeners**

Any vinyl frames over 10' are recommended to be sold with post stiffeners. This gives the frame more stability. Post stiffeners lengths are determined by the size of the frame. They go 2' into the ground and up to half way past the bottom rail. If your frame is a 6x6 with 12' posts, your frame will be able to stand 12' above ground with 11' post stiffeners. As the post stiffener is able to be buried, it is not necessary to bury the vinyl post as well.

Panel Size v. Visual Space

Most of our frames fit together in a way that requires part of the panel to fit inside the posts and rails. This means that the panel size and visual space of the sign substrate are going to be different. We base our frame sizes and prices according to panel size.

Aluminum Frames

Standard

The aluminum Standard frame takes 1.5" into each post and 1.75" into both the top and bottom rails. If you ordered a 4x4 frame, the visual space would be 44.5"x 45". If you ordered a frame and specified that the visual space needed to be 4x4, the panel size you need would be 51.5"x 51". In our aluminum frames, we have to route to the nearest 1. So in the case of a panel size with decimal, it will be rounded up.

Single Rail

The aluminum Single Rail frame takes 1.5" into each post and 1.75" into the top. If you ordered a 4x4 frame, the visual space would be 46.25"x 45". If you ordered a frame and specified that the visual space needed to be 4x4, the panel size you need would be 49.75"x 51". In our aluminum frames, we have to route to the nearest 1. So in the case of a panel size with decimal, it will be rounded up.

Budget

The aluminum Budget frame takes 1.5" into each post. If you ordered a 4x4 frame, the visual space would be 48"x 45". If you ordered a frame and specified that the visual space needed to be 4x4, the panel size you need would be 48"x 51".

Vinyl Frames

Standard

The vinyl Standard frame takes 2" into each post, 1.75" into the top rail, and 1.25" into the bottom rail. If you ordered a 4x4 frame, the visual space would be 45"x 44". If you ordered a frame and specified that the visual space needed to be 4x4, the panel size you need would be 51"x 52".

Carolina

The vinyl Carolina frame takes 2" into each post and 1.25" into both the top and bottom rails. If you ordered a 4x4 frame, the visual space would be 45.5"x 44". If you ordered a frame and specified that the visual space needed to be 4x4, the panel size you need would be 50.5"x 52".

Designer

The vinyl Designer frame takes 1.75" into each post and 1.25" into both the top and bottom rails. If you ordered a 4x4 frame, the visual space would be 45.5"x 44.5". If you ordered a frame and specified that the visual space needed to be 4x4, the panel size you need would be 50.5"x 51.5".

Corner Frame

The vinyl Corner frame is essentially two standard frames. It takes 2" into each post, 1.75" into the top rail, and 1.25" into the bottom rail. If you ordered a corner frame with two panels of 4x4, the visual space for each panel would be 45"x 44". If you ordered a frame and specified that the visual space needed to be 4x4, each panel size you need would be 51"x 52".

Multi-Panel

The vinyl Multi-Panel frame takes 2" into each post, 1.75" into the top rail, and 1.25" into the two bottom rails. The top panel would be treated as a standard frame and the bottom panel, a Carolina frame. If you ordered a 4x4 and 2x4 frame, the visual space would be 45"x 44" for the top panel and 21.5"x 44". If you ordered a frame and specified that the visual space needed to be 4x4 for the top panel and 2x4 for the bottom panel, the panel size you need would be 51"x 52" and 26.5"x 52".

Golf Panel/ Tri-Panel

The vinyl Golf Panel/ Tri-Panel is essentially three Carolina frames. Each frame takes 2" into each post and 1.25" into both the top and bottom rails. If you ordered a frame with three 4x4 panels, the visual space would be 45.5"x 44". If you ordered a frame and specified that each panel should have a visual space of 4x4, the panel size you need would be 50.5"x 52".

Single Rail

The vinyl Single frame takes 2" into each post and 1.75" into the bottom rail. If you ordered a 4x4 frame, the visual space would be 46.25"x 44". If you ordered a frame and specified that the visual space needed to be 4x4, the panel size you need would be 49.75"x 52".

Budget

The vinyl Single frame takes 2" into each post. If you ordered a 4x4 frame, the visual space would be 48"x 44". If you ordered a frame and specified that the visual space needed to be 4x4, the panel size you need would be 48"x 52".